DAKOTA

DAKOTA is a pure aniline leather with a slightly greased hand and is positioned at the very top of our Nature collection. DAKOTA has a full, even hand thanks to its higher weight and vacuum-dried properties. It has a completely natural, varied grain structure, ranging fine to very fine, but never coarse. Dakota represents the very finest in leather craft.

Application: furniture, leather goods, clothing

Colours: 16 colours on stock

Thickness: 1.2/1.4 mm

Custom colours: 250 m^2 per colour

Delivery: from our warehouse in Bodenwerder, Germany

Minimum order quantity: 1/2 hide

Area: approx. 5.4 m^2 per whole hide

Raw material: exclusive premium South German bull hides

Tanning: environmentally friendly mineral tanning

Care products: Aniline Cream, Aniline Protector

TECHNICAL CHARACTERISTICS

Remarks/Test method/Requirements	Nominal value
Colour fastness to rubbing DIN EN ISO 11640 (grey scale level 1-5)	
50 tours dry	≥ 3
20 tours wet	≥ 3
20 tours perspiration pH 8	≥ 3
Colour fastness to light DIN EN ISO 105-B02 (WBS-level)	≥ 3
Tear strength (N/mm) DIN EN ISO 3377-1	≥ 20N
Fire protection standard DIN EN 1021 Part 1+2 DIN 75200 (mm/min)	 Passed < 100

Quality test certificate in accordance to DGM guidelines 2016

Please note that this test certificate does not relieve the customer of his obligation to inspect incoming goods and may claim of third parties to whom it is passed. It is not s property assurance in legal sense.

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CLEANING AND CARE INSTRUCTION

DAKOTA is a high-quality aniline leather. Aniline leather is soft, warm and open pored full grain leather. Due to the open pores aniline leather is slightly sensitive.

For everyday cleaning, it is sufficient to occasionally dust off the leather with a **feather duster** or a dry **dust cloth**.
Stains can be additionally cleaned with a damp terry cloth. Not too wet! Dry the darkened area with a hair dryer to avoid remaining water marks. Always practice a cleaning test in a hidden area! Be especially careful with lighter leather.
For difficult stains, it is always better to contact a specialist first. Damage can easily occur due to improper cleaning attempts.

For regular treatment of Aniline leather we recommend **Aniline Cream**. The Aniline Cream prevents stains and dirt and keeps the leather soft and smooth.
Older leather and leather which is regular exposed to sun or near a fireplace should additionally be treated with **Aniline Protector**. The Aniline Protector provides the necessary moisturizing of dry leather and prevents fading.
Depending on the strain, heat, and light intensity, the leather should be sparingly maintained every three to twelve months.

Dokument erstellt am 22.06.2021, QM, NF, ATDP-EN, 18/V1

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